

Documents

02/09/2026 9:42 am BST

[Relates to version](#)

Tags: 9.0

This system eCHR line type records details of documents linked to the eCHR. The documents to include in the eCHR can be configured as not all documents will be relevant for quality (e.g. there may be job-safe practice or standard operating procedures documents used when making an item).

Each entity that a document can be linked to is available as a separate line item in the eCHR Profile.

Documents can relate to:

- Checklist
- Checklist Step
- Check Result Set
- Issue
- Item
- Job
- Operation
- Product
- Recipe

You can reference a document that has been uploaded into Eyelit MES or reference a document hosted externally via a URL link.

Eyelit MES-held documents are fully version controlled.

For externally held documents, Eyelit MES has no direct control over the document associated with the link. If the document forms part of the eCHR users should ensure that adequate change control is in place in the system holding the document.

The **Documents** Line Type allows you to restrict the documents included down to a specific type to allow greater control of documents in the eCHR.

Documents in Printable Report

Documents that are image files uploaded directly into Eyelit MES will be embedded directly in the printable report.

Documents that are not images, or are links to documents stored and managed externally, are downloadable separately.

If a document type is not viewable in the printable report, it would display the following text: "Can't embed document of type <document_type>, please print separately."

Documents			
Line Type	Details	Created	Last Edit User
Product Document	Document Name: Product Specification		
	Document Version: 2.1		
	Document Type: Controlled Product PDF	18 SEP 2025 17:11:00 +00:00	Andy M
	Approved From: 05/09/2025 12:09:28		
	Approved To:		
Can't embed document of type Pdf, please print separately.			

Triggers

- Product, recipe, job: Created when the item is created at the start of the job/split. Revised if upversioned/obsoleted.

- Item document: Created when the document is created. Revised if document is upversioned/obsoleted.
- Operation document: Created when visit is created for that operation. Revised if doc is upversioned/obsoleted.
- Check list/check list step: Created when the checklist action is opened. Revised if doc is upversioned/obsoleted.

Reports

Contents report via the eCHR screen

Action Completion Line Type – eCHR Listing

Summary Information

2

Product Document

Document Name: Drawing

Document Version: 1.0

Document Type: Product Image

Approved From: 07/08/2025 09:51:45

Approved To:

New

Not Required

07/08/2025 10:07

1

Revision

1 (Latest)

Content

Formatted Content

eSignature

Not Available

Document Name

Drawing

Document Type

Product Image

Approved From

07/08/2025 09:51

Version

1.0

Detailed Information

HTML Report

Document Line Type – Printable Report

Line Type

Latest

Revision

Reason

Signature Status

Created

Details

Last Edit User

eSign

Product Document

Yes

1

New

Not Required

07/08/2025 10:07:10

Document Name: Drawing

Document Version: 1.0

Document Type: Product Image

Approved From: 07/08/2025 09:51:45

Approved To:

Lutz Demo

REMOVED

REMOVED

Details in Printable Report

Detailed Information

The **Details in Printable Report** contains additional information about the document. This is set up in the **Add/Edit eCHR Section Config** screen but it is usually left blank for documents.